

Material Data Sheet 748HT

COMPOUND: 748HT

POLYMER: Ultra High Molecular Weight Polyethylene (UHMW-PE)

DESCRIPTION: High Operating Temperature Ultra High Molecular Weight Polyethylene (UHMW-PE) Compression Molded & Extruded Stock Shapes and Machined parts

| Property | Test Method | Typical Values | Units |
|---|--------------------------------|--|--------------|
| Specific Gravity | ISO 1183-1 | 0.93 | - |
| Hardness | ISO 868 | 58 | SHORE-D |
| Tensile Strength at Yield | ISO 527-1/-2 | 2,756 (19) | PSI (MPa) |
| Tensile Strain at Yield | ISO 527-1/-2 | 15 | % |
| Tensile Strain at Break | ISO 527-1/-2 | > 50 | % |
| Tensile Modulus of Elasticity | ISO 527-1/-2 | 101,526 (700) | PSI (MPa) |
| Compressive Strength at nominal 1% Strain 5% Strain 10% Strain | ISO 604 | 870.23 (6) 1,450.38 (10) 2,320.60 (16) | PSI (MPa) |
| Charpy Impact Strength Unnotched Notched | ISO 179-1/1eU ISO 179-1/1eA | No Break 100P | kJ/m² |
| Service Temperature Max. Short Periods Max. Continuous Minimum | | 275 (135) 230 (110) -328 (-200) | °F (°C) |
| Heat Deflection Temperature Method A @ 261 PSI (1.8 MPa) | ISO 71-1/-2 | 108 (42) | °F (°C) |
| Coefficient of Linear Thermal Expansion | | 11.0 X 10 ⁻⁵ | INCH/INCH/°F |
| Relative Volume Loss, Sand- Water/Slurry Wear Test (TIVAR 1000 = 100) | ISO 15527 | 80 | |
| Water Absorption at Saturation, 24 Hours | | < 0.1 | % |

REVISION HISTORY REV. NONE – Initial Release, 12-18-2014, RSK

REV. A - Modified specification and typical property values & data sheet format, 6-26-2020 RSK